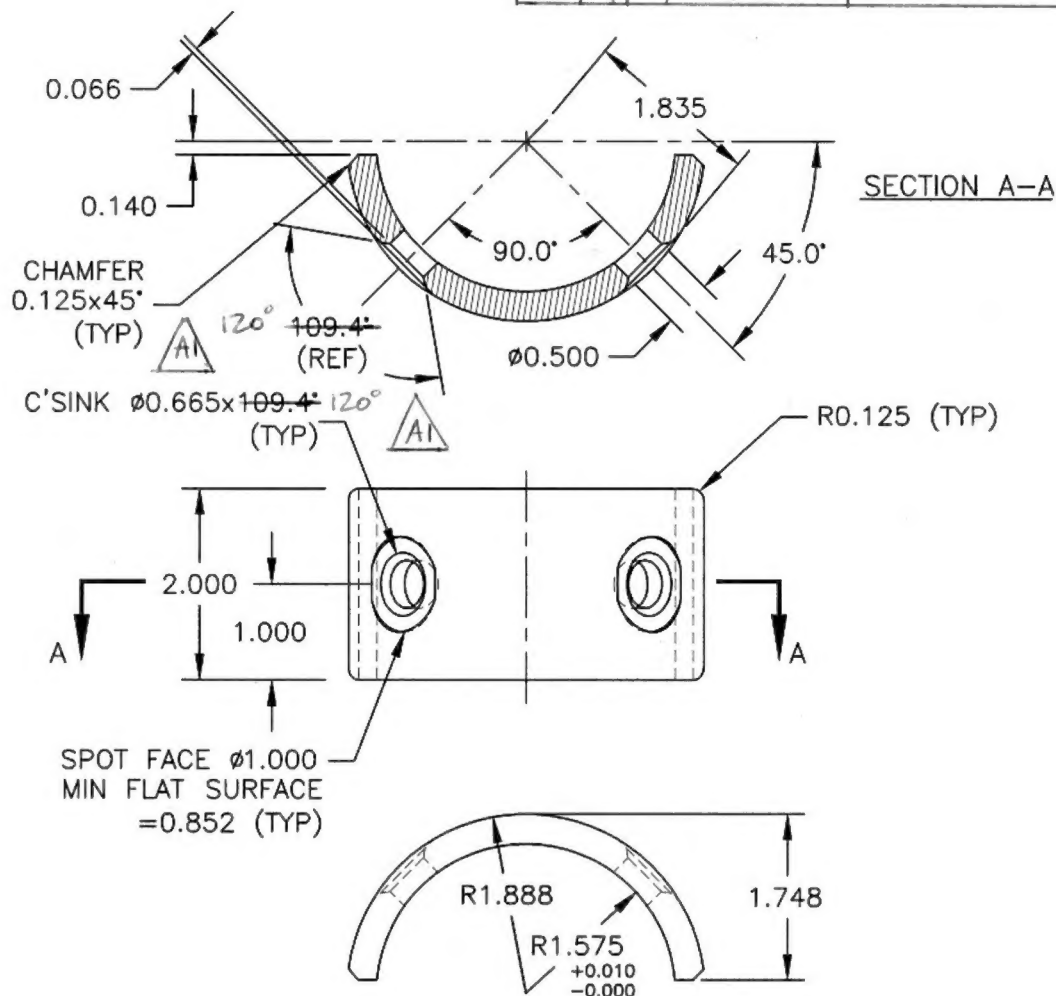




DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3232	REV. A SHEET 1 OF 1
DATE 03.11.14		TITLE DOUBLER	SCALE 1:2
A	03.11.14	NEW ISSUE	
AI	<i>[Signature]</i> <i>CP</i> 04.01.28	120° WAS 109.4° ; CHANGE MAT'L SPEC.	



RELEASED

03.12.05

D3232-1 DOUBLER (REPLACES HELITECH P/N 35805)

- 1) MATERIAL: 6061-T6 ALUMINUM ROUND BAR (QQ-A-200/8 OR QQ-A-225/8)  
(REF DART SPEC. M6061T6R4.000) ~~M6061T6T4.000 W.500~~
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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